A Ferragon Company



HyCAL DP980

hycalcorp.com

HyCAL Dual Phase grades provide excellent ductility and formability.

A mixture of martensite in a ferrite matrix results in a comparatively low yield strength, with a high work hardening rate. Small amounts of bainite and retained austenite may be present.

TYPICAL PROPERTIES

• Yield strength average: 601 MPa

• Tensile strength average: 1053 MPa

• Elongation average: 13.1%

MECHANICAL PROPERTIES

| STANDARD | COATING | TEST DIRECTION | YIELD STRENGTH (Mpa) | TENSILE STRENGTH (Mpa) | ELONGATION (Minimum) | BEND RADIUS |
|----------|---------|-------------------|-------------------------|---------------------------|-------------------------|----------------|
| SAEJ2745 | U, EG | L | 550-730 | 980-1130 | 8 | 2T |

CHEMISTRY (Maximum Ranges)

| С | Mn | Al** | SI | Р | S | Cu | В | Cr+Mo |
|------|-----|------|------|------|-------|------|-------|-------|
| 0.23 | 3.0 | 0.01 | 0.60 | 0.04 | 0.015 | 0.20 | 0.005 | 1.5 |

THICKNESS RANGE
0.50mm-2.29mm*COIL/SLIT WIDTH
1220mm and underID
508-609mmOD
1828mm MaxWEIGHT
22,316 kg

*CONTACT US FOR OTHER THICKNESSES **MINIMUM RANGE

CAN PROVIDE STRIP TOLERANCE GAUGE CONTROL WHEN REQUIRED.
PRODUCT CAN BE SUPPLIED WITH ELECTROGALVANIZED COATINGS TO OEM SPECIFIC TOLERANCES.